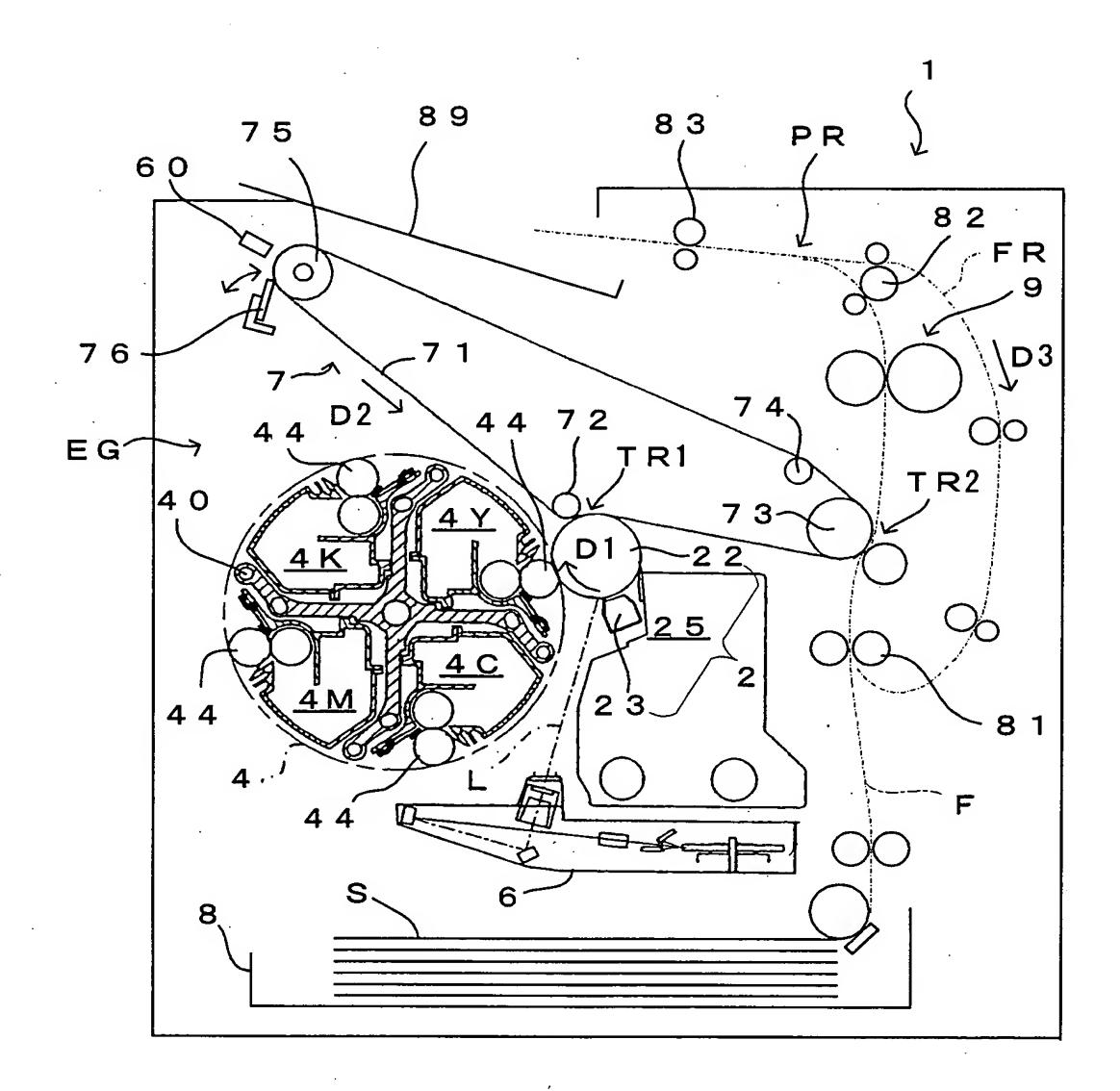
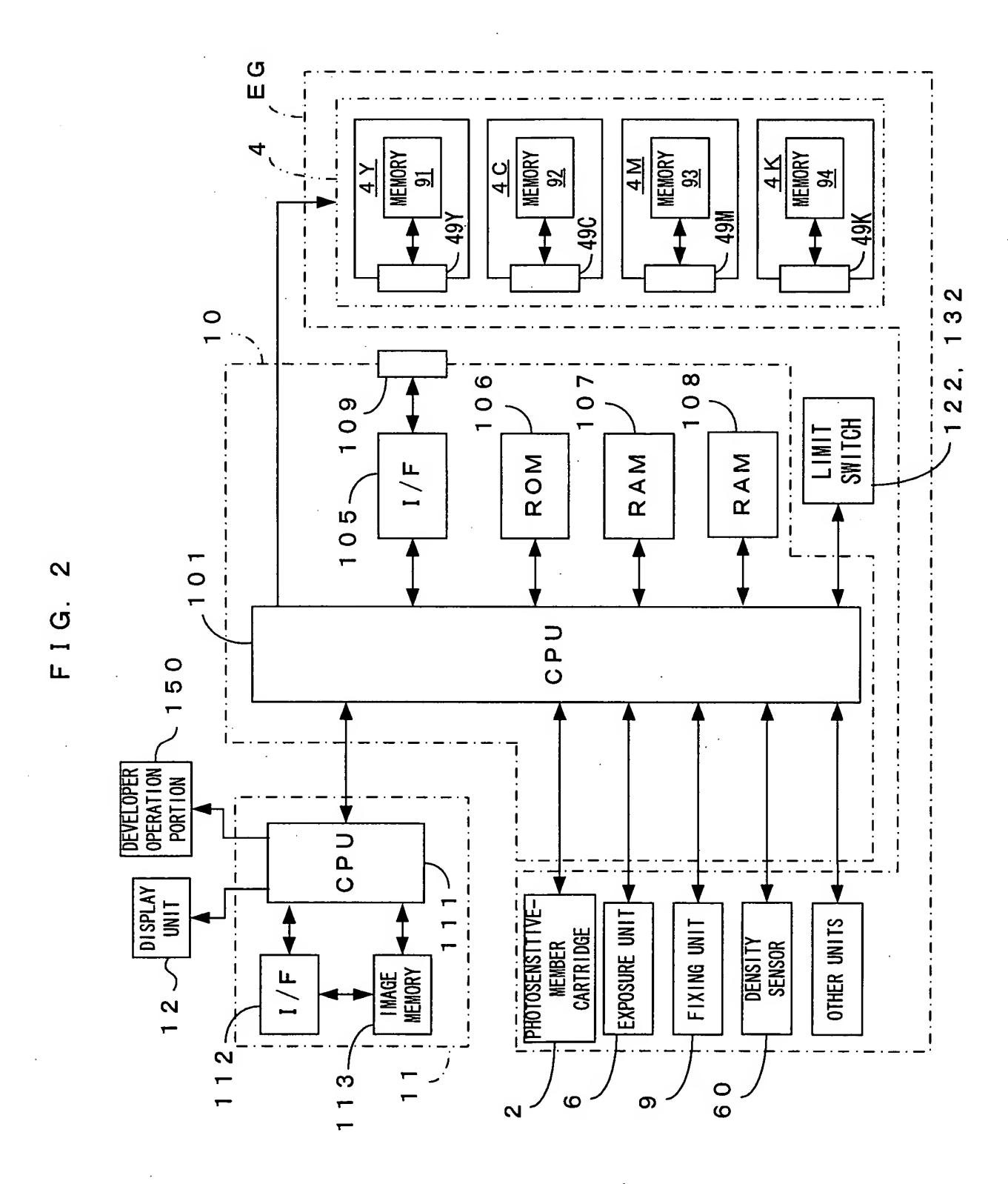
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F I G. 1

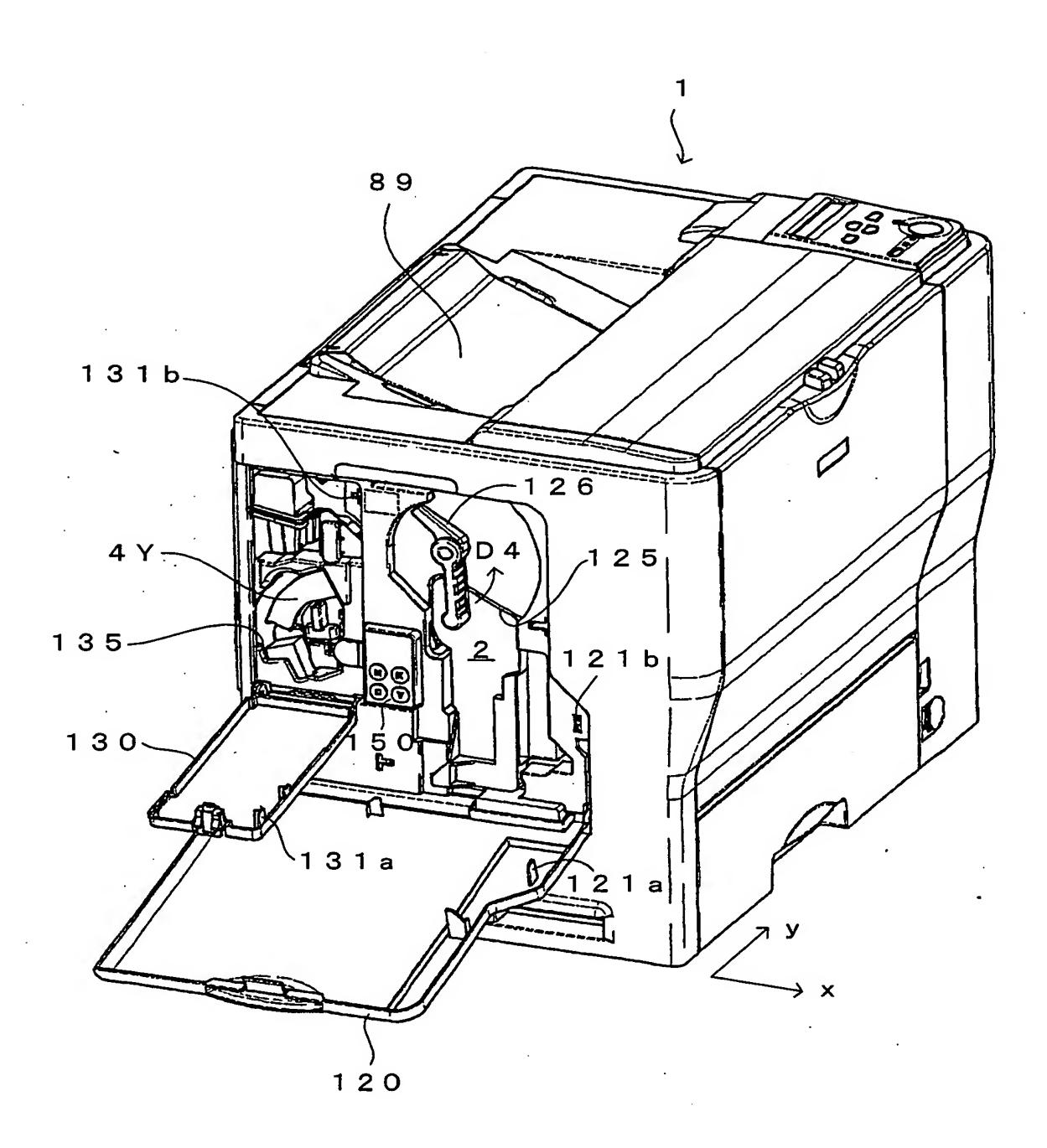


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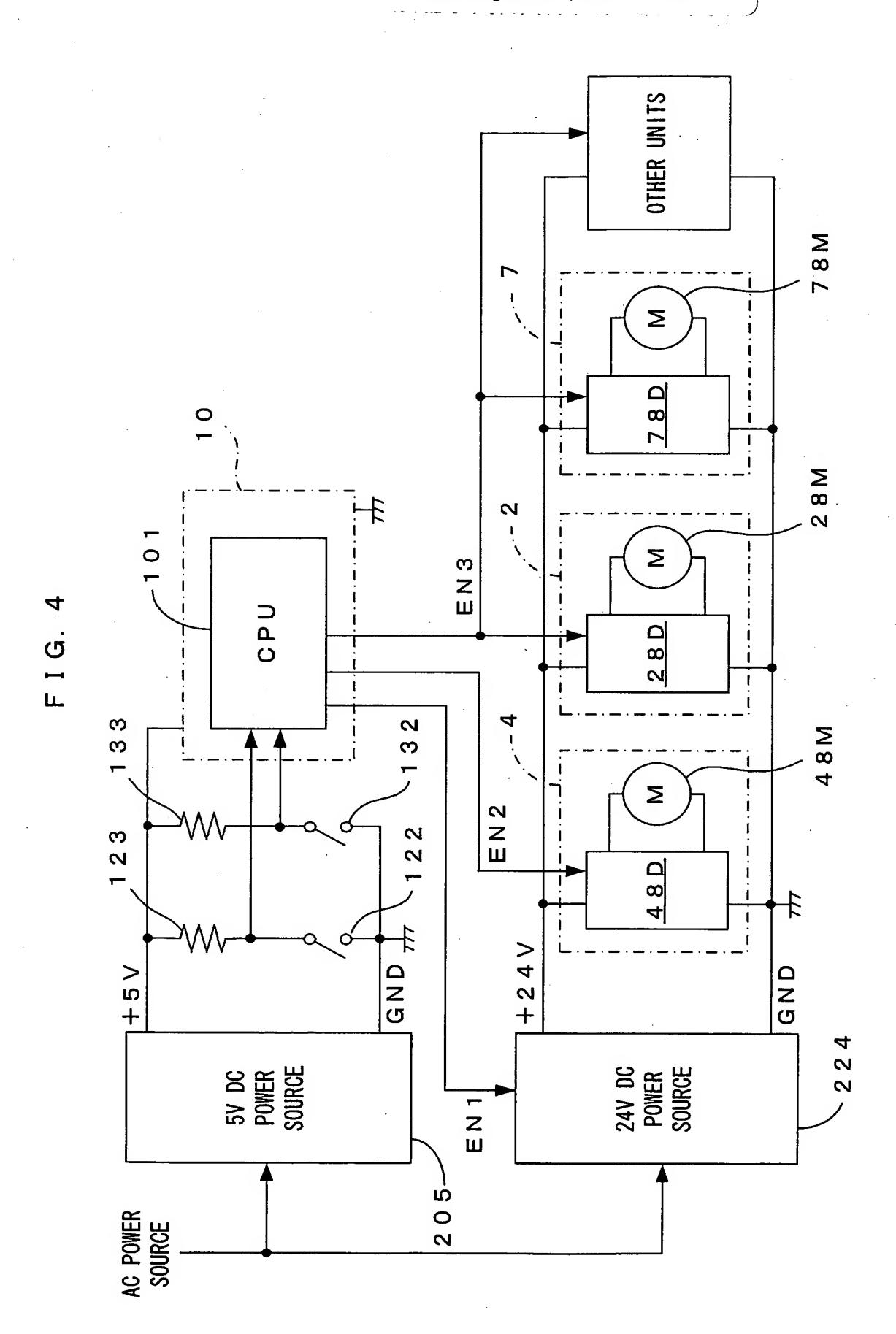


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F I G. 3



Hogan & Hartson 88522.0038 Hiroshi NAKAZATO et al. Image Forming Apparatus and... EV 667 736 062 US 20 Drawing Sheets; Sheet 4 of 20



Hogan & Hartson 88522.0038 Hiroshi NAKAZATO et al. Image Forming Apparatus and... EV 667 736 062 US 20 Drawing Sheets; Sheet 5 of 20

FIG. 5A: HOME POSITION FIG. 5B: DEVELOPMENT POSITION

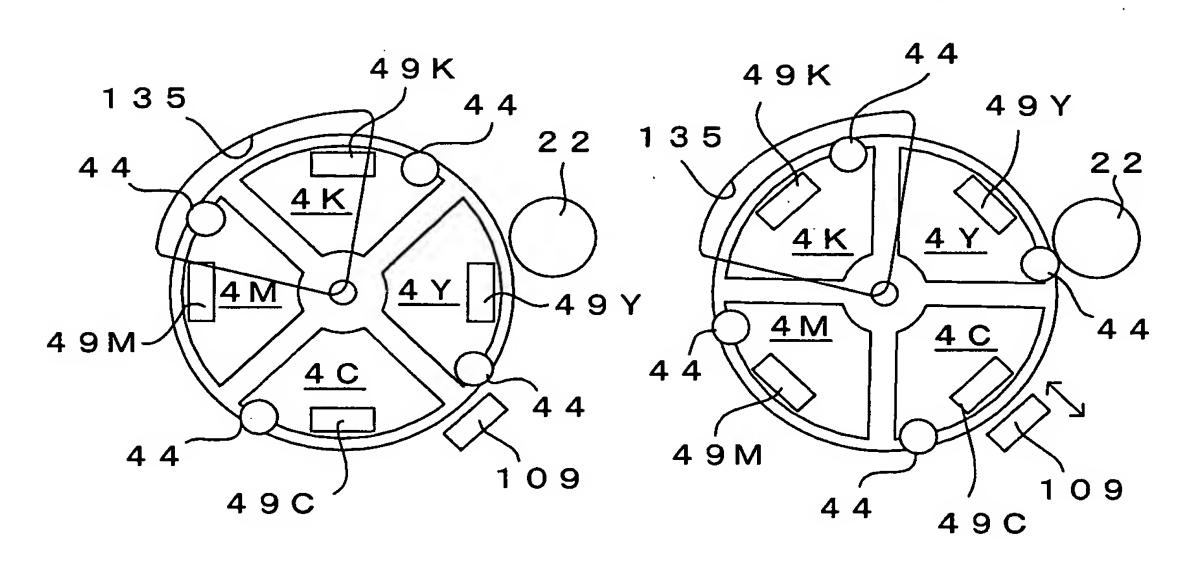
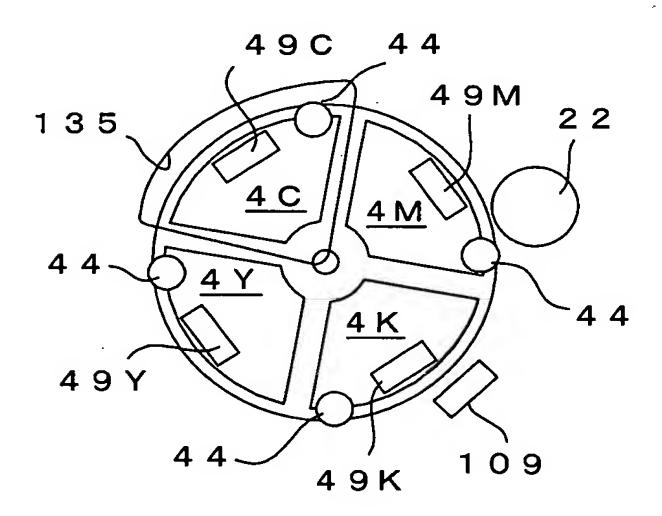
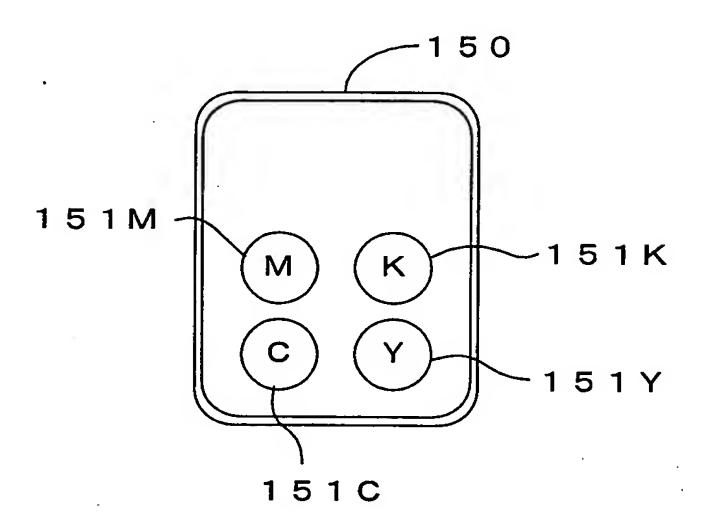


FIG. 5 C: MOUNTING/DISMOUNTING POSITION



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FIG. 6



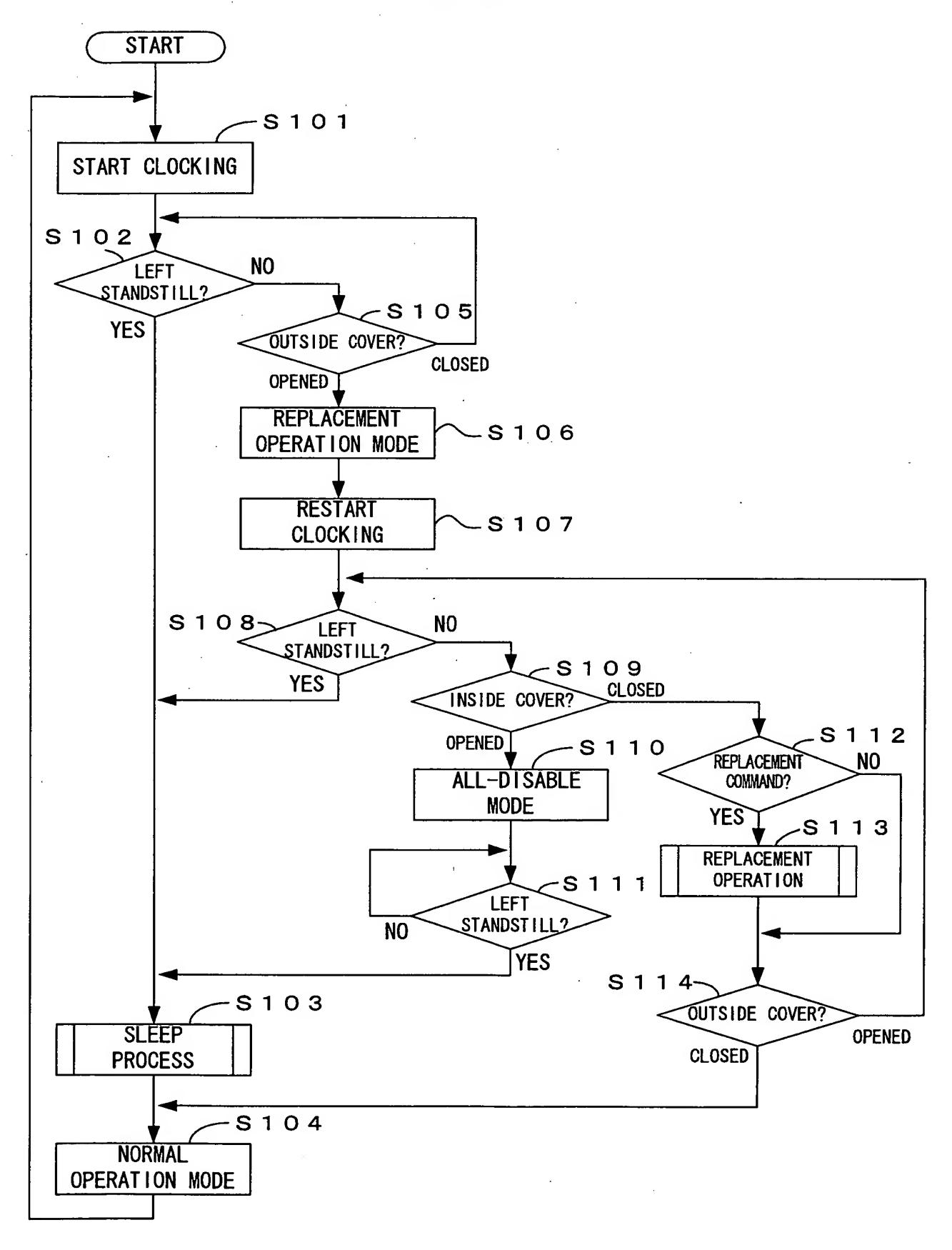
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F I G. 7

CON	ITROL SIG	NAL	OPERATION MODE
EN1	EN2	EN3	(DESCRIPTION)
Н	Н	Н	NORMAL OPERATION MODE (PERMIT DRIVE OF ALL UNITS)
Н	Н	L	REPLACEMENT OPERATION MODE (PERMIT DRIVE OF ONLY DEVELOPING UNIT)
Н	L	L	ALL-DISABLE MODE (INHIBIT DRIVE OF ALL UNITS)
L	φ	φ	POWER SAVE MODE (DEACTIVATE DRIVE POWER SOURCE)

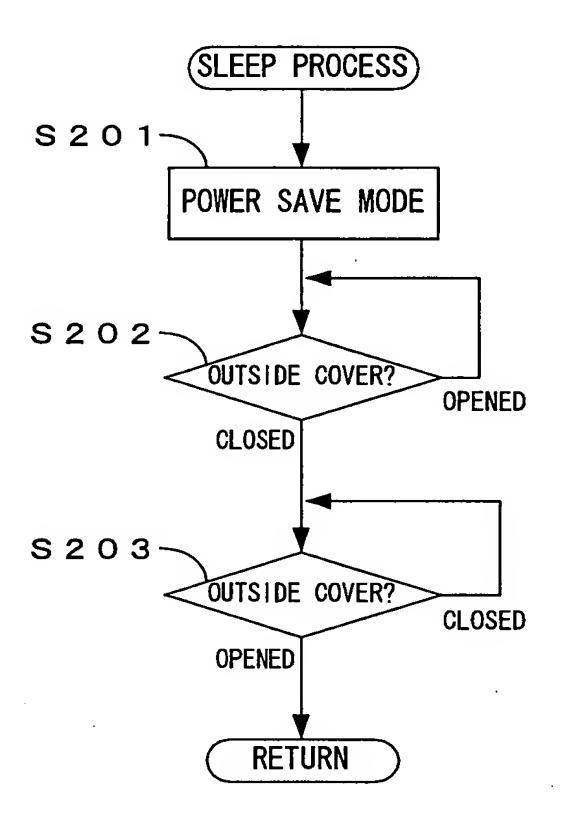
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FIG. 8



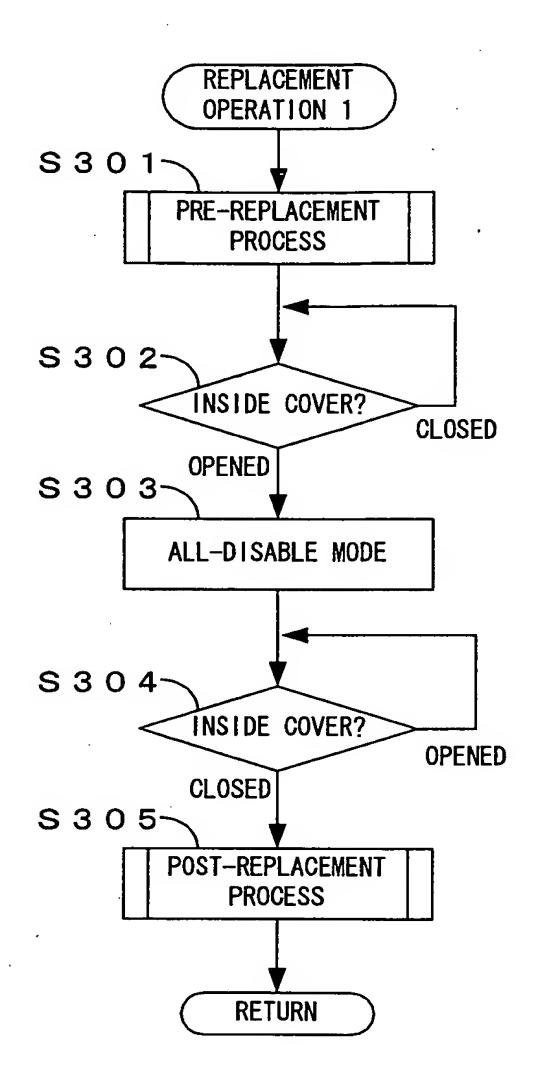
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FIG. 9



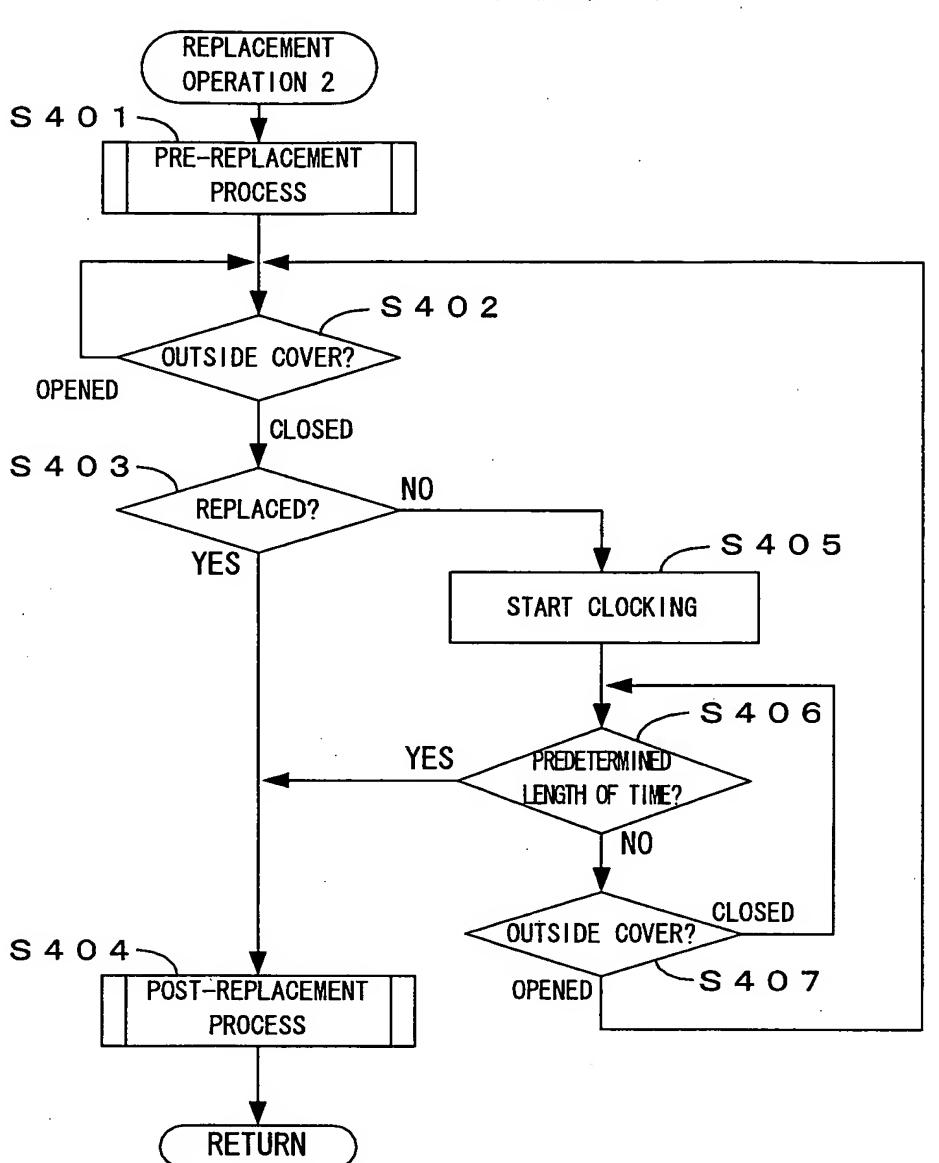
Hogan & Hartson 88522.0038 Hiroshi NAKAZATO et al. Image Forming Apparatus and... EV 667 736 062 US 20 Drawing Sheets; Sheet 10 of 20

F I G. 10



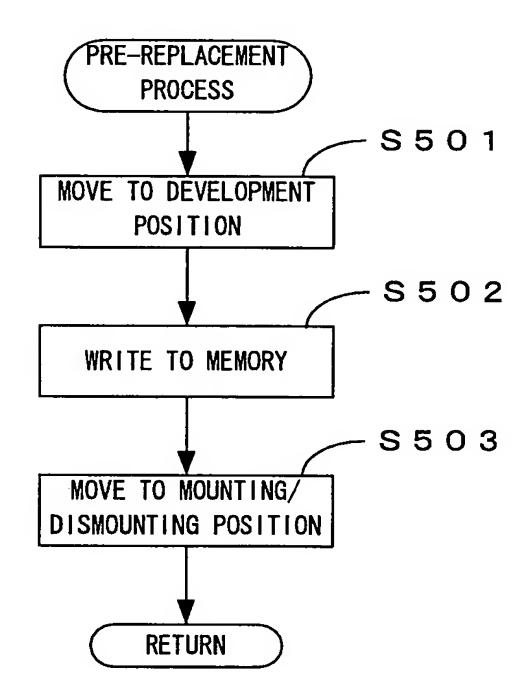
Hogan & Hartson 88522.0038 Hiroshi NAKAZATO et al. Image Forming Apparatus and... EV 667 736 062 US 20 Drawing Sheets; Sheet 11 of 20

FIG. 11



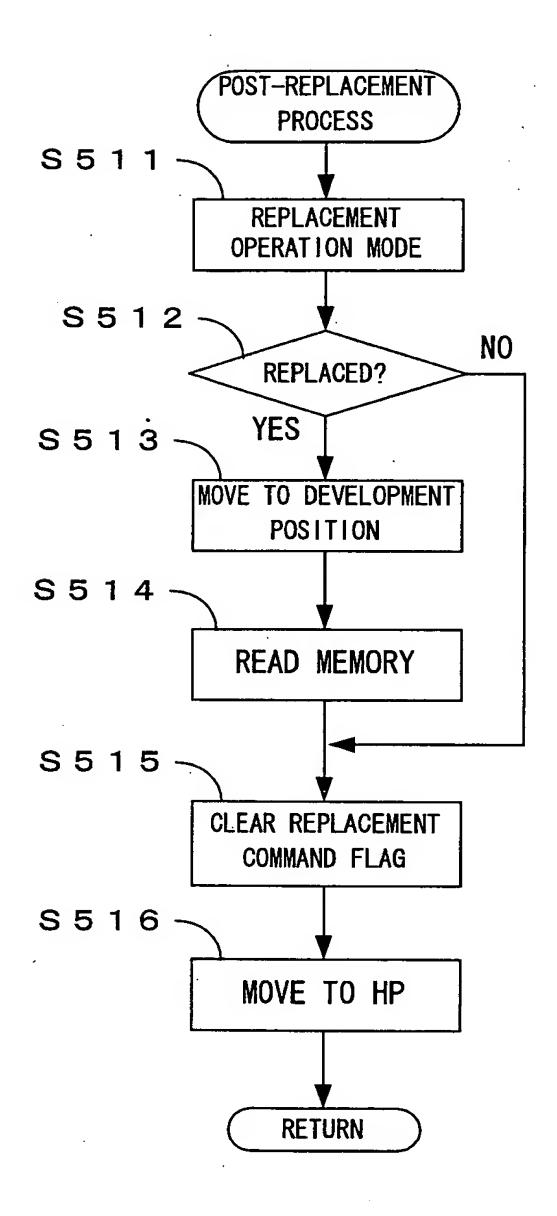
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F Ĭ G. 12



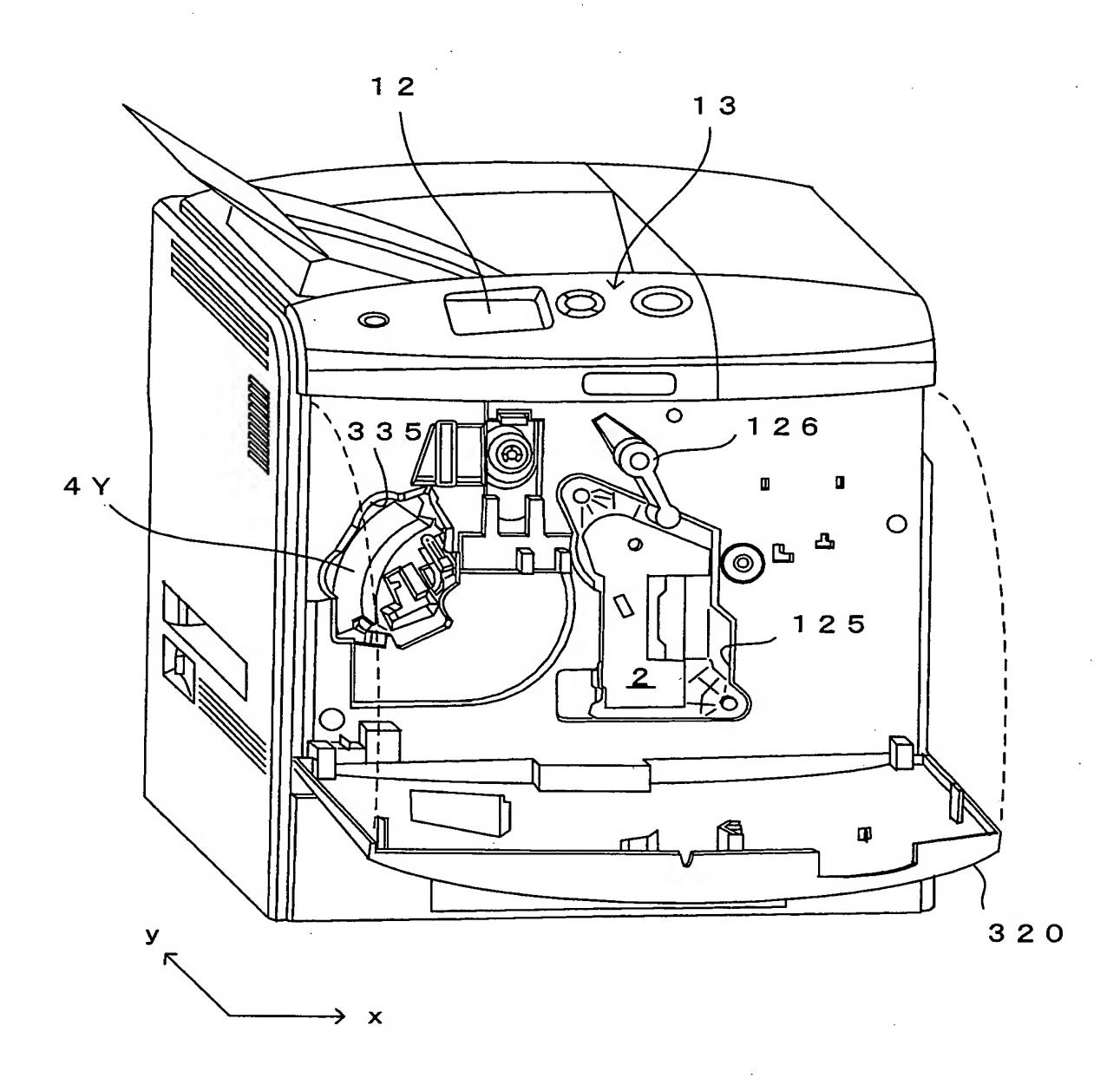
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F I G. 13



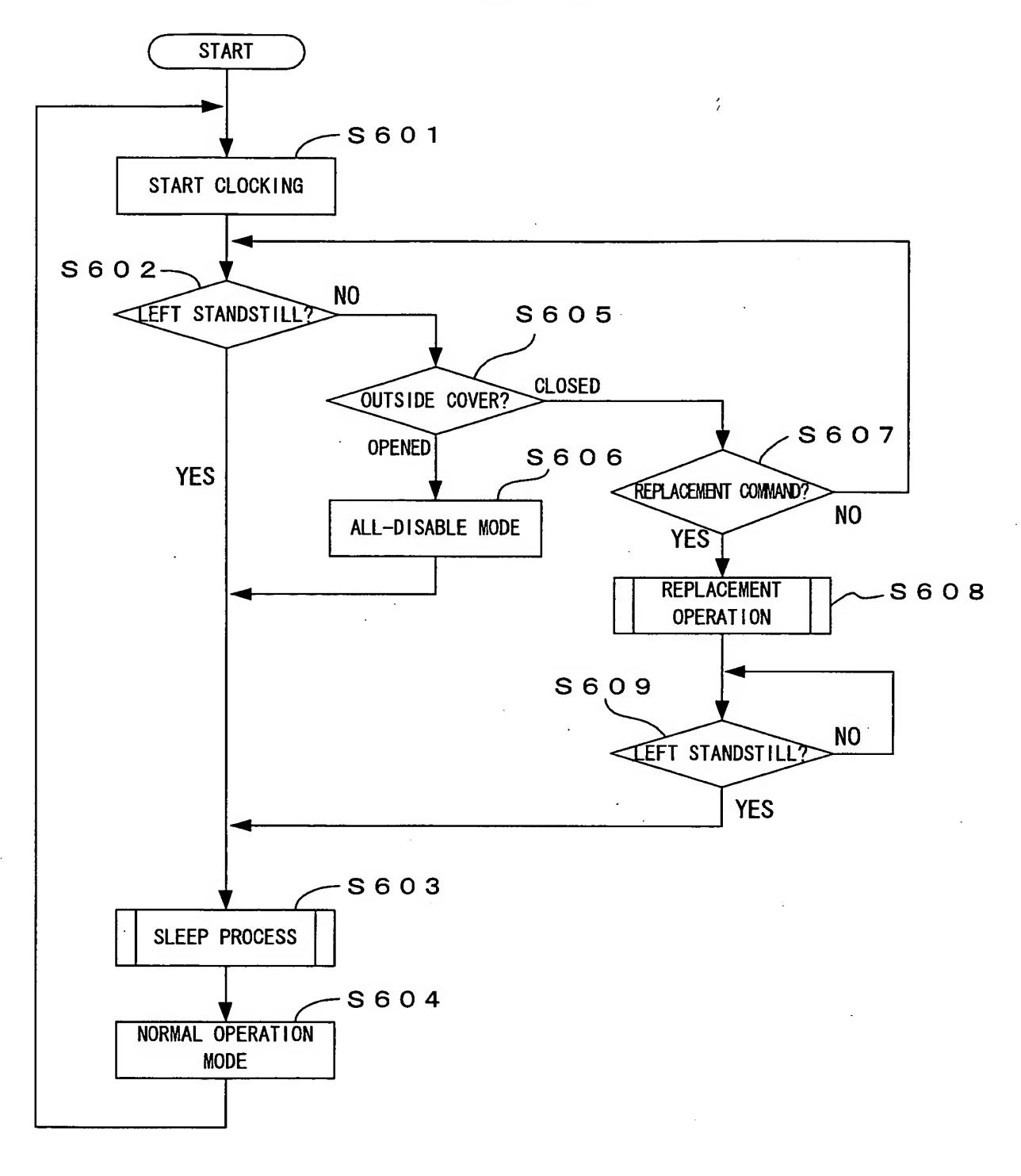
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FIG. 14



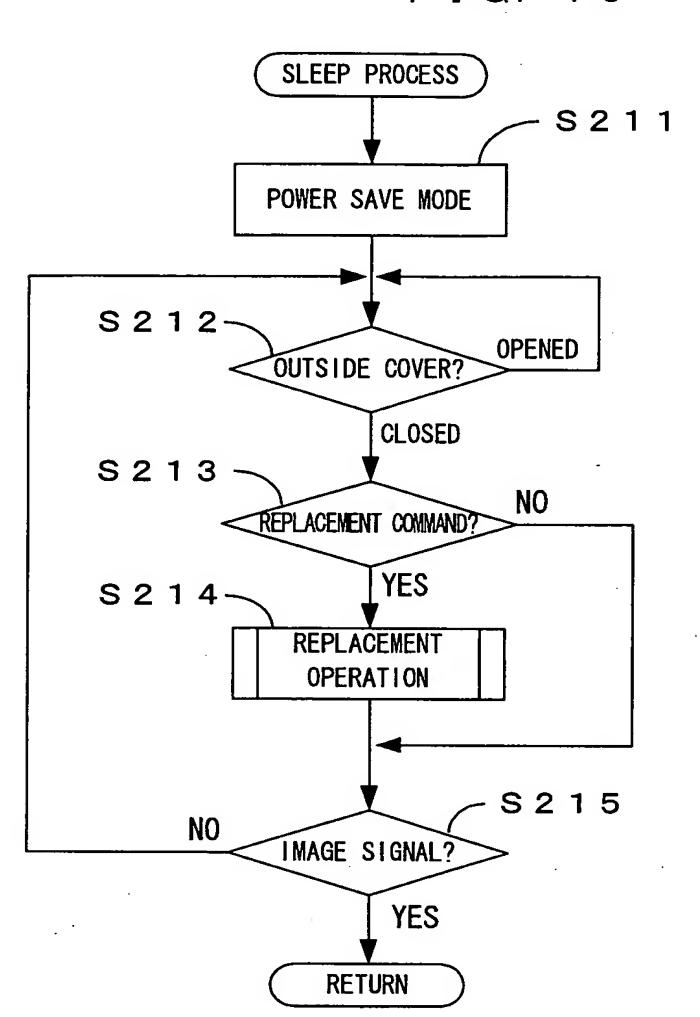
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F I G. 15

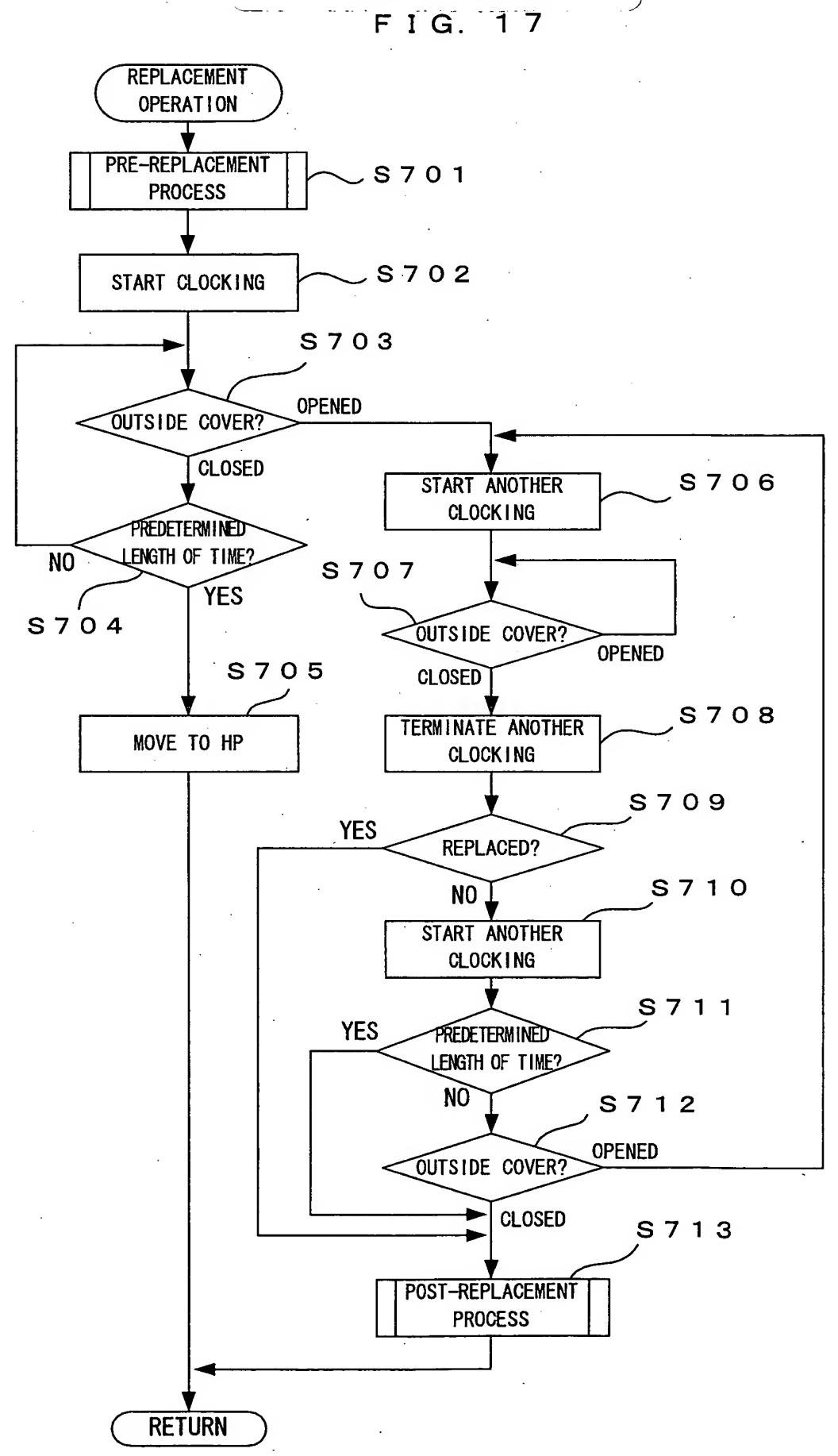


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FIG. 16

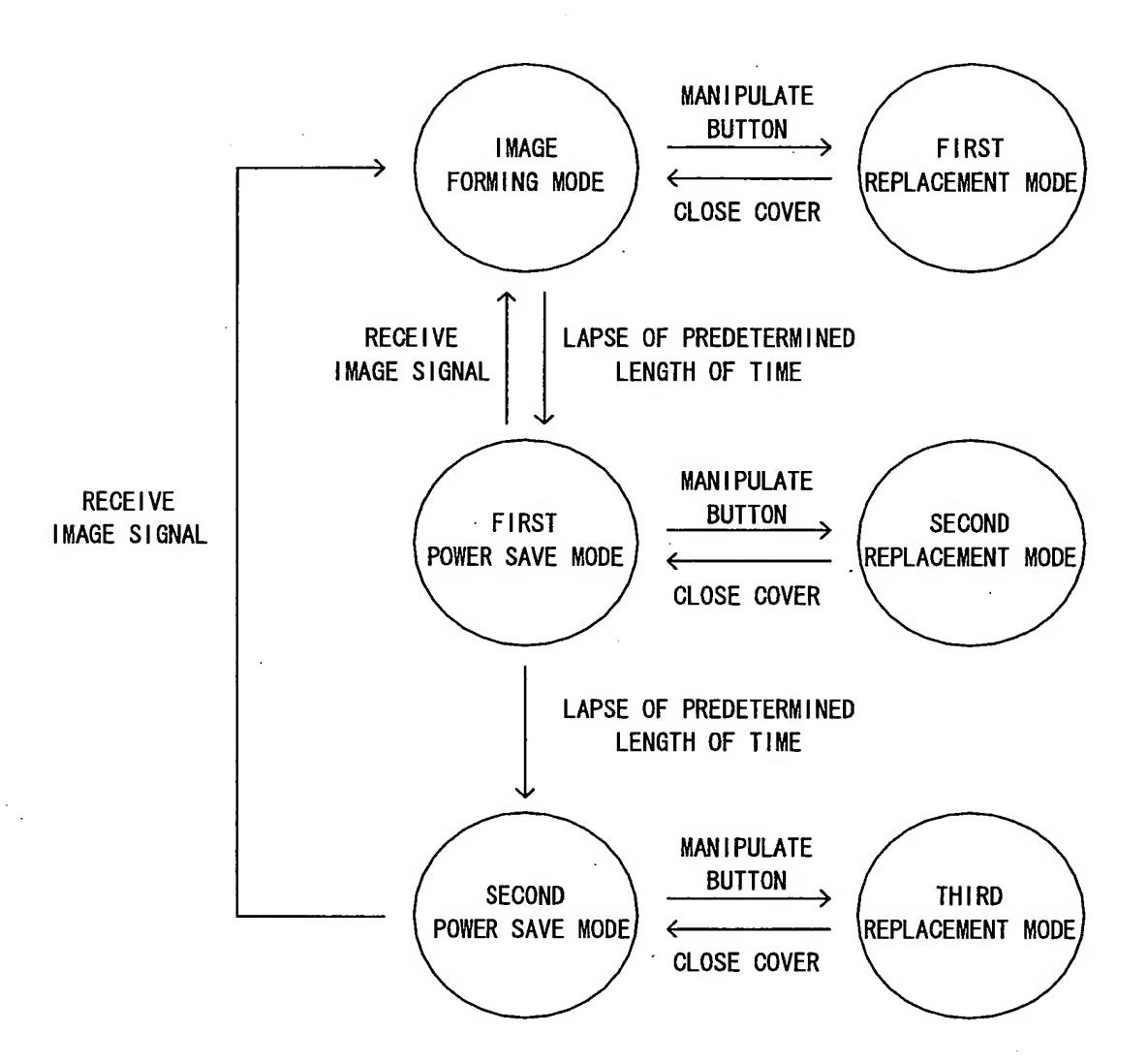


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Hogan & Hartson 88522.0038 Hiroshi NAKAZATO et al. Image Forming Apparatus and... EV 667 736 062 US 20 Drawing Sheets; Sheet 18 of 20

F I G. 18



			OPERATION MOD	ON MODE		
COMPONENT	IMAGE FORMATION	(REPLACEMENT 1)	POWER SAVE 1	(REPLACEMENT 2)	POWER SAVE 2	(REPLACEMENT 3)
CONTROL CIRCUITS	0	0	0	0	0	0
DISPLAY	0	0	0	0		0
HIGH-VOLTAGE SOURCE	0			1		1
EXPOSURE UNIT	0	0		1		
ROTARY DRIVER	0	0		0		0
DEVELOPING ROLLER DRIVER	0		l			
MEMBER/INTERMEDIATE TRANSFER BELT DRIVERS	0					
FIXING UNIT	0	0	(LOW TEMPERATURE)			1
COOLING FAN	0	(LOW SPEED)	(LOW SPEED)	(LOW SPEED)		1

Hogan & Hartson 88522.0038

Image Forming Apparatus and...

20 Drawing Sheets; Sheet 19 of 20

Hiroshi NAKAZATO et al.

EV 667 736 062 US

Hogan & Hartson 88522.0038 Hiroshi NAKAZATO et al. Image Forming Apparatus and... EV 667 736 062 US 20 Drawing Sheets; Sheet 20 of 20

FIG. 20

